#### (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

## (19) World Intellectual Property Organization

International Bureau





(43) International Publication Date 6 May 2005 (06.05.2005)

**PCT** 

### (10) International Publication Number WO 2005/040710 A1

(51) International Patent Classification7:

F28F 9/02

(21) International Application Number:

PCT/JP2004/016475

- (22) International Filing Date: 29 October 2004 (29.10.2004)
- (25) Filing Language:

(26) Publication Language:

**English** 

(30) Priority Data:

2003-368683	29 October 2003 (29.10.2003)	JF
60/518,308	10 November 2003 (10.11.2003)	US
2003-408578	8 December 2003 (08.12.2003)	JF
2003-414130	12 December 2003 (12.12.2003)	JF
60/528,711	12 December 2003 (12.12.2003)	US
60/530,263	18 December 2003 (18.12.2003)	US

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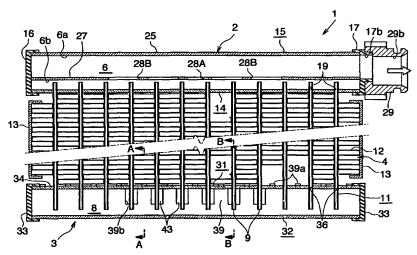
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- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

#### Published:

with international search report

[Continued on next page]

#### (54) Title: HEAT EXCHANGER



(57) Abstract: A heat exchanger comprising a heat exchange core 4 composed of tube groups 11 in the form of rows arranged in the direction of flow of air through the exchanger, each of the tube groups 11 comprising a plurality of heat exchange tubes 9 arranged at a spacing, a refrigerant inlet header 5 and a refrigerant outlet header 6 positioned at the upper end of the core 4 and having respective groups of heat exchange tubes joined thereto, and a refrigerant turn tank 3 disposed at the lower end of the core 4. The turn tank 3 has its interior divided by a partition wall 39 into a refrigerant inflow header 7 and a refrigerant outflow header 8. The heat exchange tubes 9 have lower end portions inserted in the headers 7, 8 and are joined to the headers 7, 8. Refrigerant passing holes 43 are formed in the partition wall 39. The heat exchange tubes 9 have their lower ends positioned below the lower ends of the holes 43. The heat exchanger is improved in heat exchange performance.

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before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.